

Inspection Output (IOR)

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Report Filters

Assets All, and including items not linked to any asset.

Results All

Inspection Information

Inspection Name	8846 JR Simplot OQ	Operator(s)	J.R. SIMPLOT COMPANY (32395)	Plan Submitted	04/19/2024
Status	LOCKED	Lead	Anthony Dorrough	Plan Approval	04/30/2024 by Dennis Ritter
Start Year	2024	Team Members	David Cullom, Lex Vinsel, Derek Norwood, Scott Anderson, Tom Green, Jason Hoxit	All Activity Start	04/24/2024
System Type	GT	Supervisor	Dennis Ritter	All Activity End	04/24/2024
Protocol Set ID	WA.GT.2023.02	Director	Scott Rukke	Inspection Submitted	05/23/2024
				Inspection Approval	06/02/2024 by Scott Rukke

Inspection Summary

Inspection Scope and Summary

This was an Operator Qualification inspection of the JR Simplot Company 8-inch high-density polyethylene transmission pipeline. The JR Simplot potato processing facility includes a bio-digester and non-jurisdictional compressor and is located in Moses Lake, in Grant County WA--- The pipeline is pressure tested at 90 psig and operates at 15 psig MAOP with no direct-relief or worker/monitor system for overpressure protection. JR Simplot pipeline operations personnel were requalified to a new EWN based OQ program in 2020.

Facilities visited and Total AFOD = 1

Wed Apr 24 - Records & Field Portion

Summary of Significant Findings

There were no significant findings.

Primary Operator contacts and/or participants

Andrew Erickson/ Environmental Manager/ JR Simplot Company andrew.erickson@simplot.com

Michael Bradley/ Compliance Director, Utility Services/ Everline michael.bradley@everlineus.com (315) 527-5025

Hector Garcia/Environmental Supervisor/JR Simplot Company/ hector.garcia2@simplot.com (509) 793-4998

Operator executive contact and mailing address for any official correspondence

Mike Davis/ Unit Director/ JR Simplot Company michael.davis@simplot.com (509) 793-1134

Scope (Assets)

Short # Name	Long Name	Asset Type	Asset IDs	Excluded Topics	Planned	Required	Inspected	Total	Required % Complete
1. Simplot OQ	JR Simplot Company	unit	--	Compressor Stations Bottle/Pipe - Holders Vault Service Line Gas Storage Field 8846 JR Simplot OQ	55	55	55	55	100.0%

Short # Name	Long Name	Asset Type	Asset IDs	Excluded Topics	Planned	Required	Inspected	Total	Required % Complete
				(Aboveground) Offshore GOM OCS Cast or Ductile Iron Copper Pipe Aluminum/Amphoteric AMAOP CDA					

1. Percent completion excludes unanswered questions planned as "always observe".

Plans

#	Plan Assets	Focus Directives	Involved Groups/Subgroups	Qst Type(s)	Extent	Notes
1.	Simplot OQ	--	TQ	P, R, O	Detail	--

Plan Implementations

Activity # Name	SMART Act#	Start Date End Date	Focus Directives	Involved Groups/Subgroups	Assets	Qst Type(s)	Planned	Required	Inspected	Total	Required % Complete
1. Simplot OQ	--	04/24/2024 -- 04/24/2024	--	all planned questions	all assets	all types	55	55	55	55	100.0%

1. Since questions may be implemented in multiple activities, but answered only once, questions may be represented more than once in this table.

2. Percent completion excludes unanswered questions planned as "always observe".

Forms

This inspection has no Form data entry.

Results (all values, 55 results)

59 (instead of 55) results are listed due to re-presentation of questions in more than one sub-group.

TQ.PROT9: OQ Protocol 9

1. Question Result, ID, References **NA, TQ.PROT9.CORRECTION.O, 192.801(a) (192.809(a))**

Question Text *Have potential issues identified by the OQ plan inspection process been corrected at the operational level?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

2. Question Result, ID, References **Sat, TQ.PROT9.TASKPERFORMANCE.O, 192.801(a) (192.809(a))**

Question Text *Verify the qualified individuals performed the observed covered tasks in accordance with the operator's processes or operator approved contractor processes.*

Assets Covered **Simplot OQ**

Result Notes **Staff reviewed and verified processes and procedures and observed selected tasks being performed in the field.**

3. Question Result, ID, References **Sat, TQ.PROT9.QUALIFICATIONSTATUS.O, 192.801(a) (192.809(a))**
 Question Text *Verify the individuals performing the observed covered tasks are currently qualified to perform the covered tasks.*
 Assets Covered **Simplot OQ**
 Result Notes **Staff verified Hector Garcia/Environmental Manager was qualified to perform selected tasks observed.**
4. Question Result, ID, References **Sat, TQ.PROT9.AOCRECOG.O, 192.801(a) (192.809(a))**
 Question Text *Verify the individuals performing covered tasks are cognizant of the AOCs that are applicable to the tasks observed.*
 Assets Covered **Simplot OQ**
 Result Notes **Staff verified Hector Gonzalez/Environmental Manager was qualified to perform selected tasks observed,**
5. Question Result, ID, References **Sat, TQ.PROT9.VERIFYQUAL.O, 192.801(a) (192.809(a))**
 Question Text *Observe in the field (job site, local office, etc.) that the foreman/supervisor/manager has verified the qualification of the individual performing the task, that the qualification records are current, and ensure the personal identification of all individuals performing covered tasks are checked, prior to task performance.*
 Assets Covered **Simplot OQ**
 Result Notes **Staff observed that the manager involved with the individual performing selected tasks had verified the individual prior to performing tasks.**

TQ.OQ: Operator Qualification

6. Question Result, ID, References **Sat, TQ.OQ.OQPLAN.P, 192.805(a) (192.801(b))**
 Question Text *Is there an OQ plan that includes covered tasks, and the basis used for identifying covered tasks?*
 Assets Covered **Simplot OQ**
 Result Notes **Located in Section 8 - Covered Tasks**
7. Question Result, ID, References **Sat, TQ.OQ.REEVALINTERVAL.P, 192.805(g)**
 Question Text *Does the OQ plan establish and justify requirements for reevaluation intervals for each covered task?*
 Assets Covered **Simplot OQ**
 Result Notes **Located in the OQ Plan - Section 11 - Evaluation Intervals**
8. Question Result, ID, References **Sat, TQ.OQ.NONQUALIFIED.P, 192.805(c)**
 Question Text *Does the OQ plan contain provisions for non-qualified individuals to perform covered tasks while being directed and observed by a qualified individual, and are appropriate restrictions and limitations placed on such activities?*
 Assets Covered **Simplot OQ**
 Result Notes **Located in Section 12.1 - Non-qualified Individuals**
9. Question Result, ID, References **Sat, TQ.OQ.EVALMETHOD.P, 192.805(b) (192.803, 192.809(d), 192.809(e))**
 Question Text *Are evaluation methods established and documented appropriate to each covered task?*
 Assets Covered **Simplot OQ**
 Result Notes **Located in Section 10.1 - Evaluation Methods (192.803)**
10. Question Result, ID, References **NA, TQ.OQ.OQCONTRACTOR.R, 192.807(a) (192.807(b))**
 Question Text *Are adequate records containing the required elements maintained for contractor personnel?*
 Assets Covered **Simplot OQ**
 Result Notes **No such activity/condition was observed during the inspection.**
11. Question Result, ID, References **Sat, TQ.OQ.RECORDS.R, 192.807**

Question Text *Do records document the evaluation and qualifications of individuals performing covered tasks, and can the qualification of individuals performing covered tasks be verified?*

Assets Covered **Simplot OQ**

Result Notes **Staff reviewed qualifications for the following individuals:**

Angela Delgato - EWN-543231

Matthew Schmidt - EWN-714334

Andrew Erickson - EWN-620050

12. Question Result, ID, References **Sat, TQ.OQ.TRAINING.P, 192.805(h)**

Question Text *Does the OQ program provide for initial qualification, retraining and reevaluation of individuals performing covered tasks?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 13 - Employee Evaluations**

Also Sections 13.1 - Initial Evaluations

13.2 - Subsequent Evaluations

13.3 - Contractor Evaluations

13. Question Result, ID, References **Sat, TQ.OQ.TRAINING.R, 192.807(a) (192.807(b))**

Question Text *Does the operator have records for initial qualification, re-training and re-evaluation of individuals performing covered tasks?*

Assets Covered **Simplot OQ**

Result Notes **Staff reviewed 2020 Initial Training Records and the current records.**

14. Question Result, ID, References **Sat, TQ.OQ.OQPLANCONTRACTOR.P, 192.805(b) (192.805(f), 192.805(c))**

Question Text *Does the OQ plan have a process to communicate the OQ plan requirements to contractors and ensure that contractors are following it?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 15.1 - Contractors**

15. Question Result, ID, References **Sat, TQ.OQ.OQCONTRACTOR.P, 192.805(b) (192.805(c), 192.805(d), 192.805(e), 192.805(f))**

Question Text *Does the OQ plan require other entities that perform covered tasks on behalf of the operator to be qualified?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 15.1 - Contractors**

16. Question Result, ID, References **Sat, TQ.OQ.OQCONTRACTOREQUIV.P, 192.805(h)**

Question Text *Does the OQ plan document that the operator has assured that the processes on which an OQ vendor has evaluated qualified personnel are the same or consistent with those used by the operator for employees and contractors in the field?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 5.1 - Acceptable off-the-shelf Programs (JR Simplot uses Energy Worldnet)**

17. Question Result, ID, References **NA, TQ.OQ.OTHERENTITY.R, 192.805(b) (192.805(c), 192.803)**

Question Text *If the operator employs other entities to perform covered tasks, such as mutual assistance, are adequate records containing the required elements maintained?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

18. Question Result, ID, References **Sat, TQ.OQ.ABNORMAL.P, 192.803**

Question Text *Does the OQ Plan contain requirements to assure that individuals performing covered tasks are able to recognize and react to abnormal operating conditions (AOCs)?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 8 - Covered Tasks - 60G**

19. Question Result, ID, References **Sat, TQ.OQ.ABNORMAL.R, 192.807(a) (192.807(b), 192.803)**

Question Text *Do records document evaluation of qualified individuals for recognition and reaction to AOCs?*

Assets Covered **Simplot OQ**

Result Notes **staff reviewed records for ALL of the qualified individuals.**

20. Question Result, ID, References **Sat, TQ.OQ.ABNORMAL.O, 192.803**

Question Text *Do individuals performing covered tasks have adequate knowledge to recognize and react to abnormal operating conditions?*

Assets Covered **Simplot OQ**

Result Notes **Staff verified that the individual performing observed selected tasks could recognize and react to AOC's**

21. Question Result, ID, References **Sat, TQ.OQ.PERFMONITOR.P, 192.805(d) (192.805(e))**

Question Text *Does the program include provisions to evaluate an individual if there is reason to believe that performance of a covered task contributed to an incident or accident as defined in Parts 192 and 195 or there is reason to believe an individual is no longer qualified to perform a covered task?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 14.1 - Incident/Accident Evaluations**

22. Question Result, ID, References **NA, TQ.OQ.PERFMONITOR.R, 192.805(d) (192.805(e))**

Question Text *If the operator had an incident/accident where there is reason to believe that an individual contributed to the cause, do records indicate evaluation of the individual following the occurrence?*

Assets Covered **Simplot OQ**

Result Notes **No such event occurred, or condition existed, in the scope of inspection review.**

23. Question Result, ID, References **Sat, TQ.OQ.OQPLAN.O, 192.805(h)**

Question Text *Do individuals performing covered tasks demonstrate adequate skills, knowledge, and ability?*

Assets Covered **Simplot OQ**

Result Notes **Staff verified that the individual who performed selected covered tasks performed them adequately.**

24. Question Result, ID, References **Sat, TQ.OQ.MOC.P, 192.805(f)**

Question Text *Does the OQ program identify how changes to processes, tools standards and other elements used by individuals in performing covered tasks are communicated to the individuals, including contractor individuals, and how these changes are implemented in the evaluation method(s)?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 4 - Program Communications - 4.2 - Communicating covered task revisions**

25. Question Result, ID, References **Sat, TQ.OQ.CHANGENOTIFY.P, 192.805(i) (192.18)**

Question Text *Does the process require significant OQ program changes to be identified and the Administrator or State agency notified?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 2.1 - Plan Review**

26. Question Result, ID, References **Sat, TQ.OQ.CHANGERECD.R, 192.805(i) (192.805(f), 192.18)**

Question Text *Are records maintained for changes that affect covered tasks and significant OQ plan changes?*

Assets Covered **Simplot OQ**

Result Notes **Staff reviewed the following revision changes: Sections 1-16 (5/24/21) - Sections 1-16 (5/20/22) - Sections 1-16 (5/12/23)**

TQ.QU: Qualification of Personnel - Specific Requirements

27. Question Result, ID, References **Sat, TQ.QU.CORROSION.P, 192.453 (192.805(b))**
Question Text *Does the process require corrosion control processes to be carried out by, or under the direction of, qualified personnel?*
Assets Covered **Simplot OQ**
Result Notes **Located in OM Section 10 - Corrosion Control**
28. Question Result, ID, References **NA, TQ.QU.CORROSION.R, 192.453 (192.807(a), 192.807(b))**
Question Text *Do records indicate qualification of personnel implementing pipeline corrosion control methods?*
Assets Covered **Simplot OQ**
Result Notes **No such activity/condition was observed during the inspection.**
29. Question Result, ID, References **Sat, TQ.QU.HOTTAPQUAL.P, 192.627 (192.805(b))**
Question Text *Does the process require taps on a pipeline under pressure (hot taps) to be performed by qualified personnel?*
Assets Covered **Simplot OQ**
Result Notes **Located in OM 15.12 - Tapping**
30. Question Result, ID, References **NA, TQ.QU.HOTTAPQUAL.R, 192.627 (192.807(a), 192.807(b))**
Question Text *Do records indicate the qualification of personnel performing hot taps?*
Assets Covered **Simplot OQ**
Result Notes **No such activity/condition was observed during the inspection.**
31. Question Result, ID, References **NA, TQ.QU.HOTTAPQUAL.O, 192.627 (192.805(h))**
Question Text *Do personnel performing hot taps demonstrate adequate skills and knowledge?*
Assets Covered **Simplot OQ**
Result Notes **No such activity/condition was observed during the inspection.**
32. Question Result, ID, References **Sat, TQ.QU.EXCAVATE.P, 192.805(b) (ADB-2006-01, 192.801, 192.328)**
Question Text *Does the process require individuals who oversee and perform marking, trenching, and backfilling operations be qualified?*
Assets Covered **Simplot OQ**
Result Notes **Located in Section 8 - Covered Tasks**
33. Question Result, ID, References **Sat, TQ.QU.EXCAVATE.R, 192.807(a) (192.807(b), ADB-2006-01, 192.801, 192.328)**
Question Text *Do records indicate qualification of individuals who oversee marking, trenching, and backfilling operations?*
Assets Covered **Simplot OQ**
Result Notes **Staff reviewed qualification records for ALL qualified individuals with no significant findings.**
34. Question Result, ID, References **NA, TQ.QU.EXCAVATE.O, 192.805(b) (192.805(h), ADB-2006-01, 192.801(a), 192.328(a), 192.328(c))**
Question Text *Do individuals who oversee marking, trenching, and backfilling operations demonstrate adequate skills and knowledge?*
Assets Covered **Simplot OQ**
Result Notes **No such activity/condition was observed during the inspection.**

TQ.QUIM: Qualification of Personnel - Specific Requirements (IM)

35. Question Result, ID, References **NA, TQ.QUIM.IMREVIEWQUAL.P, 192.915(a) (192.915(b), 192.915(c), 192.935(b), 192.493)**
Question Text *Does the process require that operator/vendor personnel (including supervisors and persons responsible for preventive and mitigative measures), who review and evaluate results meet acceptable qualification standards?*

Assets Covered **Simplot OQ**

Result Notes **No such requirement existed in the scope of inspection review.**

36. Question Result, ID, **NA, TQ.QUIM.IMREVIEWQUAL.R, 192.947(e) (192.915(a), 192.915(b), 192.915(c), 192.935(b)(1)(i),**
References **192.947(d), 192.493)**

Question Text *Do records indicate adequate qualification of integrity management personnel?*

Assets Covered **Simplot OQ**

Result Notes **No such requirement existed in the scope of inspection review.**

37. Question Result, ID, **NA, TQ.QUIM.IMQC.P, 192.805(b) (ASME B31.8S-2004, Section 12.2(b)(4), 192.935(b)(1)(i),**
References **192.907(b), 192.911(l))**

Question Text *Does the process require personnel who execute IM program activities to be competent and qualified in accordance with the quality control plan in accordance with ASME B31.8S-2004, Section 12.2(b)(4)?*

Assets Covered **Simplot OQ**

Result Notes **No such requirement existed in the scope of inspection review.**

TQ.QUOMCONST: Qualification of Personnel - Specific Requirements (O and M Construction)

38. Question Result, ID, **Sat, TQ.QUOMCONST.INSPECTOR.P, 192.241(a) (192.241(c), 192.805(b), 192.328(a), 192.328(b))**
References

Question Text *Does the process require welding inspection personnel to be adequately trained and qualified?*

Assets Covered **Simplot OQ**

Result Notes **Located in OM Section 16.11 - Weld Inspection**

39. Question Result, ID, **NA, TQ.QUOMCONST.INSPECTOR.R, 192.241(a) (192.241(c), 192.807(a), 192.807(b))**
References

Question Text *Do records indicate adequate qualification documentation for personnel who conduct welding inspections?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

40. Question Result, ID, **NA, TQ.QUOMCONST.INSPECTOR.O, 192.241(a) (192.241(c))**
References

Question Text *Does the welding inspector demonstrate adequate skills and knowledge?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

41. Question Result, ID, **NA, TQ.QUOMCONST.NDT.R, 192.243(b)(2) (192.807(a), 192.807(b), 192.328(a), 192.328(b))**
References

Question Text *Do records indicate the qualification of nondestructive testing personnel?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

42. Question Result, ID, **NA, TQ.QUOMCONST.WELDER.R, 192.227(a) (192.227(b), 192.229(a), 192.229(b), 192.229(c),**
References **192.229(d), 192.328(a), 192.328(b), 192.807(a), 192.807(b))**

Question Text *Do records indicate that welders are adequately qualified?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

43. Question Result, ID, **Sat, TQ.QUOMCONST.WELDER.P, 192.227(a) (192.225(a), 192.225(b), 192.328(a), 192.328(b),**
References **192.805(b))**

Question Text *Does the process require welders to be qualified in accordance with API 1104 or the ASME Boiler & Pressure Vessel Code?*

Assets Covered **Simplot OQ**

Result Notes **Located in OM Section 16.4 - Welder Qualifications**

44. Question Result, ID, **Sat, TQ.QUOMCONST.WELDERLOWSTRESS.P, 192.227(b) (192.225(a), 192.225(b), 192.805(b))**
References

Question Text *Does the process require welders who perform welding on low stress pipe on lines that operate at < 20% SMYS to be qualified under Section I of Appendix C to Part 192, and are welders who perform welding on service line connection to a main required to be qualified under Section II of Appendix C to Part 192?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 16.4 - Welder Qualifications**

45. Question Result, ID, **NA, TQ.QUOMCONST.WELDER.O, 192.227(a) (192.227(b), 192.229(a), 192.229(b), 192.229(c),**
References **192.229(d), 192.803, 192.328(a), 192.328(b))**

Question Text *Do welders demonstrate adequate skills and knowledge?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

46. Question Result, ID, **Sat, TQ.QUOMCONST.NDT.P, 192.243(b)(2) (192.803, 192.805(b), 192.805(h), 192.328(a), 192.328(b))**
References

Question Text *Does the process require nondestructive testing of welds to be performed by personnel who are trained and qualified in the established procedures and with the testing equipment employed?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 16.12 - Non-destructive Testing**

47. Question Result, ID, **NA, TQ.QUOMCONST.NDT.O, 192.243(b)(2) (192.803, 192.328(a), 192.328(b))**
References

Question Text *Do nondestructive testing personnel demonstrate adequate skills and knowledge?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

48. Question Result, ID, **Sat, TQ.QUOMCONST.PLASTIC.P, 192.285(a) (192.285(d), 192.805(b), 192.285(c))** (also presented in:
References **DC.PLASTIC)**

Question Text *Does the process require personnel making joints in plastic pipelines be qualified?*

Assets Covered **Simplot OQ**

Result Notes **Located in OM 16.16 - Joining Plastic Pipe Qualifications**

This is considered to be third-party contractor work, all potential joiners will be qualified through the OQ program.

49. Question Result, ID, **Sat, TQ.QUOMCONST.PLASTICINSPECT.P, 192.287 (192.805(b))** (also presented in: **DC.PLASTIC)**
References

Question Text *Does the process require that persons who inspect joints in plastic pipes be qualified?*

Assets Covered **Simplot OQ**

Result Notes **All potential joiners must be qualified through the OQ program.**

50. Question Result, ID, **Sat, TQ.QUOMCONST.PLASTIC.R, 192.285(a) (192.285(d), 192.287, 192.807(a), 192.807(b),**
References **192.285(c))** (also presented in: **DC.PLASTIC)**

Question Text *Do records indicate adequate qualification of personnel making/inspecting joints in plastic pipelines?*

Assets Covered **Simplot OQ**

Result Notes **Located in Section 16.17 - Plastic Pipe Joint Inspections (192.287)**

51. Question Result, ID, **NA, TQ.QUOMCONST.PLASTIC.O, 192.285(a) (192.287, 192.803)** (also presented in: **DC.PLASTIC)**
References

Question Text *Do personnel making/inspecting joints in plastic pipelines demonstrate adequate skills and knowledge?*

Assets Covered **Simplot OQ**

Result Notes **No such activity/condition was observed during the inspection.**

TQ.TR: Training of Personnel

52. Question Result, ID, **Sat, TQ.TR.TRAINING.P, 192.615(b)(2) (192.805(b))**
References

Question Text *Does the process require a continuing training program to be in place to effectively instruct emergency response personnel?*

Assets Covered **Simplot OQ**

Result Notes **Located in OM Section 19.1 - Emergency Response**

53. Question Result, ID, **Sat, TQ.TR.TRAINING.R, 192.615(b)(2) (192.807(a), 192.807(b))**
References

Question Text *Is training for emergency response personnel documented?*

Assets Covered [Simplot OQ](#)

Result Notes [Staff reviewed the following training records: 12/28/21 Table Top Exercise - 11/8/22 Table Top Exercise - 12/13/23 Table Top Exercise](#)

54. Question Result, ID, [NA](#), [TQ.TR.TRAINING.O](#), [192.615\(b\)\(2\)](#) ([192.805\(b\)](#))
References

Question Text *Do emergency response personnel demonstrate adequate skills and knowledge?*

Assets Covered [Simplot OQ](#)

Result Notes [No such event occurred, or condition existed, in the scope of inspection review.](#)

55. Question Result, ID, [Sat](#), [TQ.TR.TRAININGREVIEW.P](#), [192.615\(b\)\(3\)](#)
References

Question Text *Does the process require review of emergency response personnel performance?*

Assets Covered [Simplot OQ](#)

Result Notes [Located in OM Section 19.1 - Emergency Response](#)

DC.PLASTIC: Plastic Pipe Construction

56. Question Result, ID, [Sat](#), [TQ.QUOMCONST.PLASTIC.P](#), [192.285\(a\)](#) ([192.285\(d\)](#), [192.805\(b\)](#), [192.285\(c\)](#)) (also presented in:
References [TQ.QUOMCONST](#))

Question Text *Does the process require personnel making joints in plastic pipelines be qualified?*

Assets Covered [Simplot OQ](#)

Result Notes [Located in OM 16.16 - Joining Plastic Pipe Qualifications](#)

[This is considered to be third-party contractor work, all potential joiners will be qualified through the OQ program.](#)

57. Question Result, ID, [Sat](#), [TQ.QUOMCONST.PLASTICINSPECT.P](#), [192.287](#) ([192.805\(b\)](#)) (also presented in: [TQ.QUOMCONST](#))
References

Question Text *Does the process require that persons who inspect joints in plastic pipes be qualified?*

Assets Covered [Simplot OQ](#)

Result Notes [All potential joiners must be qualified through the OQ program.](#)

58. Question Result, ID, [Sat](#), [TQ.QUOMCONST.PLASTIC.R](#), [192.285\(a\)](#) ([192.285\(d\)](#), [192.287](#), [192.807\(a\)](#), [192.807\(b\)](#),
References [192.285\(c\)](#)) (also presented in: [TQ.QUOMCONST](#))

Question Text *Do records indicate adequate qualification of personnel making/inspecting joints in plastic pipelines?*

Assets Covered [Simplot OQ](#)

Result Notes [Located in Section 16.17 - Plastic Pipe Joint Inspections \(192.287\)](#)

59. Question Result, ID, [NA](#), [TQ.QUOMCONST.PLASTIC.O](#), [192.285\(a\)](#) ([192.287](#), [192.803](#)) (also presented in: [TQ.QUOMCONST](#))
References

Question Text *Do personnel making/inspecting joints in plastic pipelines demonstrate adequate skills and knowledge?*

Assets Covered [Simplot OQ](#)

Result Notes [No such activity/condition was observed during the inspection.](#)

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